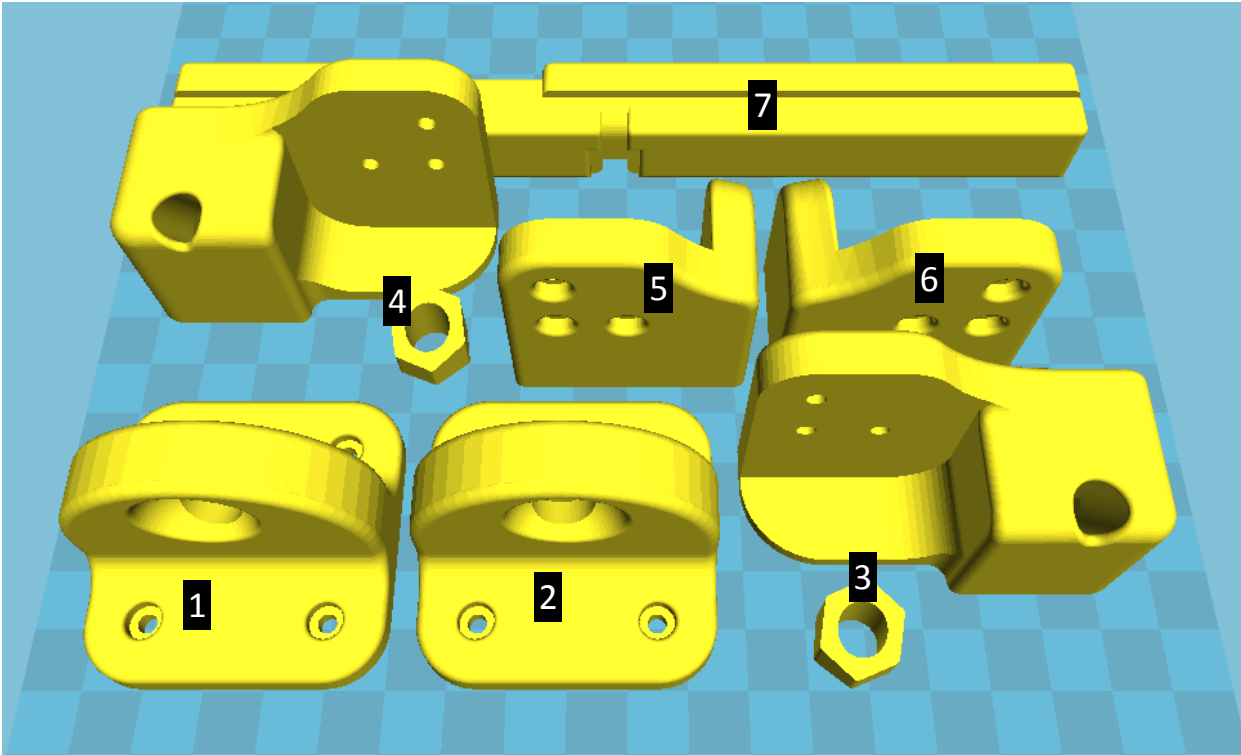


Z-Brace Modification for the Wanhao Duplicator i3

Download the Z-Brace parts from Thingiverse at: <http://www.thingiverse.com/thing:921948>

You can print all the parts together in "Plate1.stl" or print them individually.

Plate 1

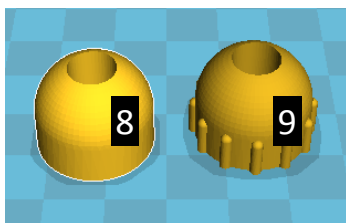


"Plate 1" contains these parts that can be printed individually.

1. TopRight_fixed.stl
2. TopLeft_fixed.stl
3. BottomLeftForOneNut_fixed.stl
4. BottomRightForOneNut_fixed.stl
5. BackFootLeft.2.2.stl
6. BackFootRight.2.2.stl
7. Front_Y_Brace.3.stl

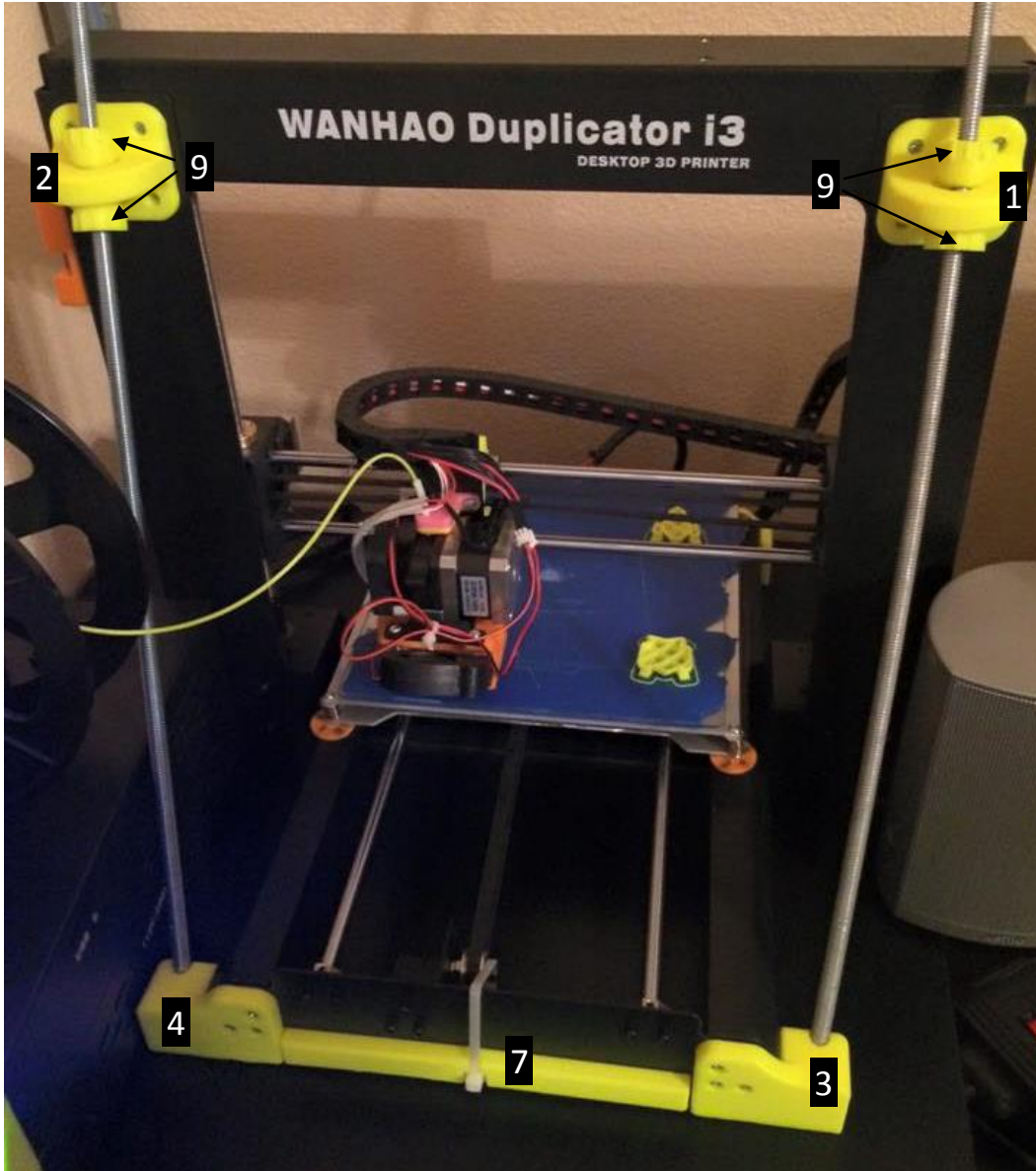
In addition to the parts above, you will need to print 4 of your chosen style of ball. One is smooth, the other has grips to make turning it easier.

8. Balls.stl
- or*
9. BallsMk2.stl



These pictures show how the parts, as numbered above, go on the Wanhao Duplicator i3.

Front view:



Rear View

